



REVOLVING CENTER

FEATURES:

Three bearings construction
Life long lubricated with
special grease isoflex NBU15

Main body & sleeve hardened
& ground.

Operator friendly design for
dismantling & assembling.
The user can change the
bearings after long use or
wear within few hours, all
details are shown in
schematic drawing.

Being standard MT2 & MT3
internal tapers in MT4 & MT5
revolving centers respectively,
easy to replace centers of
standard angle to, 30 degrees
angle to pipe center . OR....

Maximum permissible R.P.M
For MT4 revolving center: 4000 RPM
For MT5 revolving center: 3000 RPM

Accuracy :On master mandrel
within 0.010 MM MAX.



KTA Spindle Toolings

Works : 246/9, Hinjewadi, Near Tata Jhonson,
Tal. Mulshi, Dist. Pune. Pin - 411 057.
(MAHARASHTRA) INDIA

Tel. Works : 020 -64001283, 22934198, 20270680.

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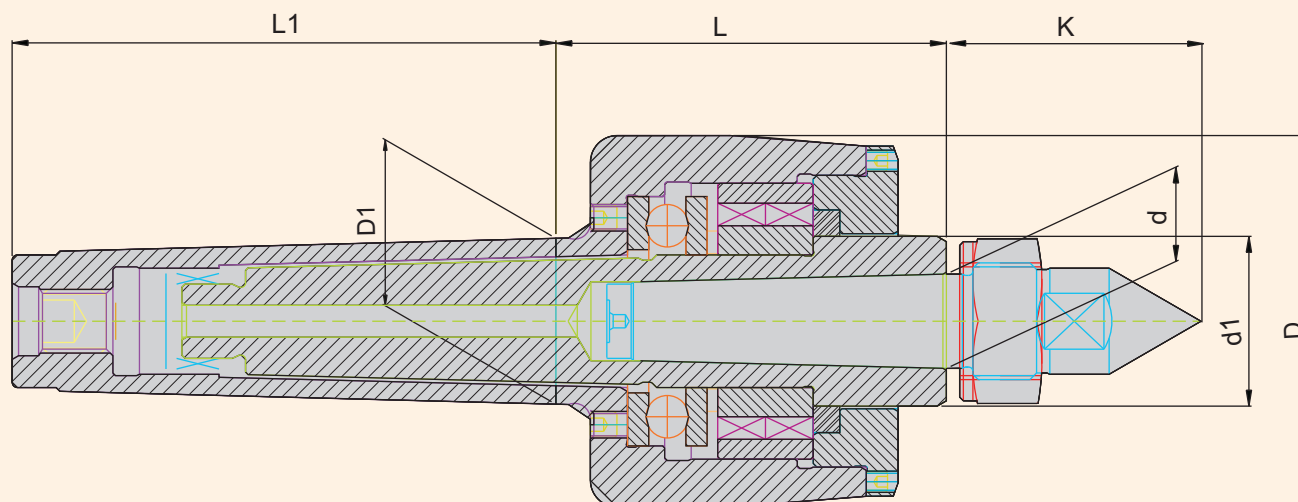
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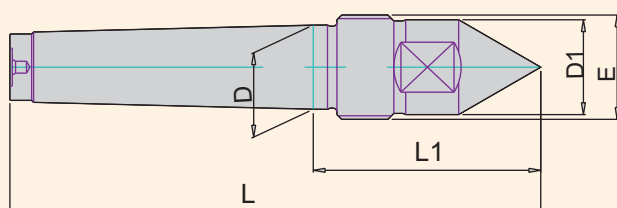


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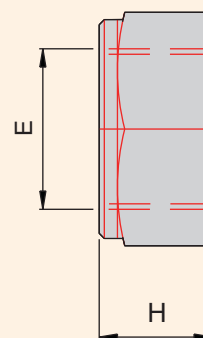


ITEM NAME.	D	D1	d	d1	L	L1	K
MT4 REVOLVING CENTER WITH INTERNAL MT2 TAPER	70.00	31.267	MT2 INTERNAL 17.78	32.00	73.50	102.50	48.00
MT5 REVOLVING CENTER WITH INTERNAL MT3 TAPER	87.50	44.399	MT3 INTERNAL 23.825	40.00	94.00	129.50	57.00

CENTER



EXTRACTOR NUT



ITEM NAME.	D	D1	L	L1	H	E
MT 2 CENTER	17.78	20.00	112.00	48.00	15.50	M22x1.5P
MT 3 CENTER	23.825	24.00	138.00	57.00	17.50	M27x1.5P