



Power Milling Chuck (PMC)

▣ Features :

- 'KTA' Power Milling Chuck is Very Rigid & Precision.
- It is best for Drilling, Reaming & Milling Operations.
- The tool runs true less than 5 micron on 2D. Hence the tool life increases drastically.
- It's Unibody construction reduces the vibrations, This also helps to increase the tool life.
- All 'KTA' Power Milling Chucks are subjected to sub-zero treatment (-90° C). This treatment helps to prevent the holders from deformation for many years & hence increases the life.

▣ Available In Mountings :

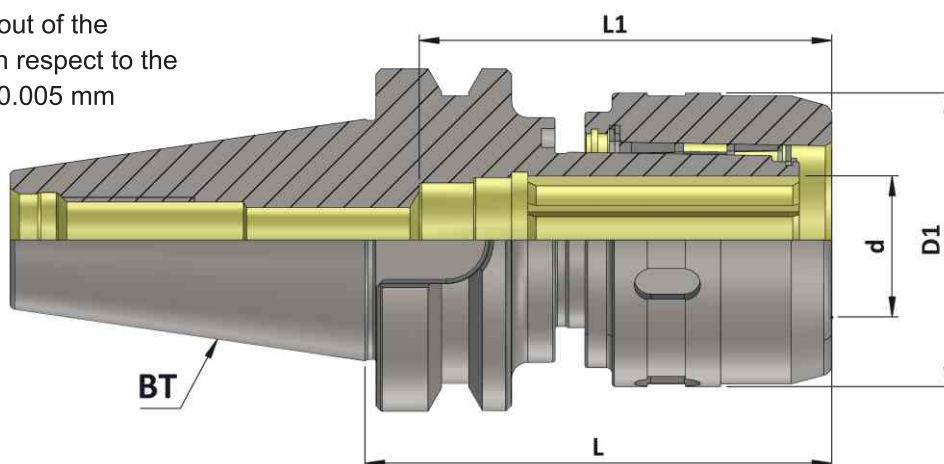
- BT (MAS 403)
- SK (DIN 69871)
- HSK-A (DIN 69893-1)

▣ Balancing :

Balanced To 6.3 G15000 RPM



Maximum Run out of the
Internal Dia with respect to the
External Taper 0.005 mm

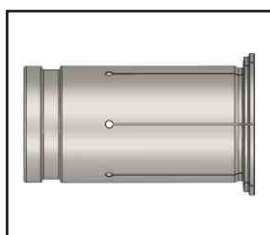


BT (MAS 403) (PMC)

(Balanced to 6.3 G 15000 RPM)

Item Name	Item Code	ISO	d	D1	L	L1
BT 30 C 20075 AD/6.3 G15000 SL	K10101453352129	30	20	54	75	70
BT 40 C 20080 AD/6.3 G15000SL	K10102453353129	40	20	54	80	70
BT 40 C 32090 AD/6.3 G15000SL	K10102453354129	40	32	72	90	100
BT 50 C 20105 AD/6.3 G15000 SL	K10103453355129	50	20	54	105	70
BT 50 C 32105 AD/6.3 G15000 SL	K10103453356129	50	32	72	105	100

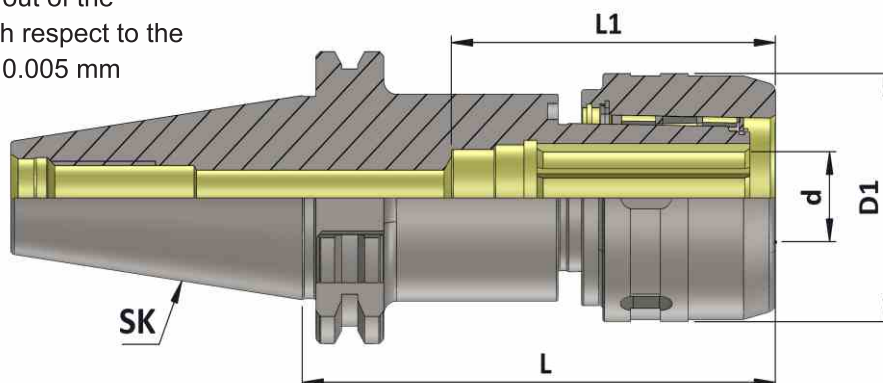
Accessories



For Reduction Sleeve (RS)
Ref. Page No. 242

Note: All Dimensions are in mm

Maximum Run out of the
Internal Dia with respect to the
External Taper 0.005 mm

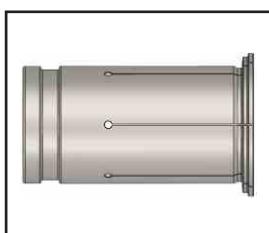


SK (DIN 69871) (PMC)

(Balanced to 6.3 G 15000 RPM)

Item Name	Item Code	SK	d	D1	L	L1
SK 40 C 20105 AD/6.3 G15000 SL	K10104453355129	40	20	54	105	70
SK 40 C 32105 AD/6.3 G15000 SL	K10104453356129	40	32	72	105	100
SK 50 C 20105 AD/6.3 G15000 SL	K10105453355129	50	20	54	105	70
SK 50 C 32105 AD/6.3 G15000 SL	K10105453356129	50	32	72	105	100

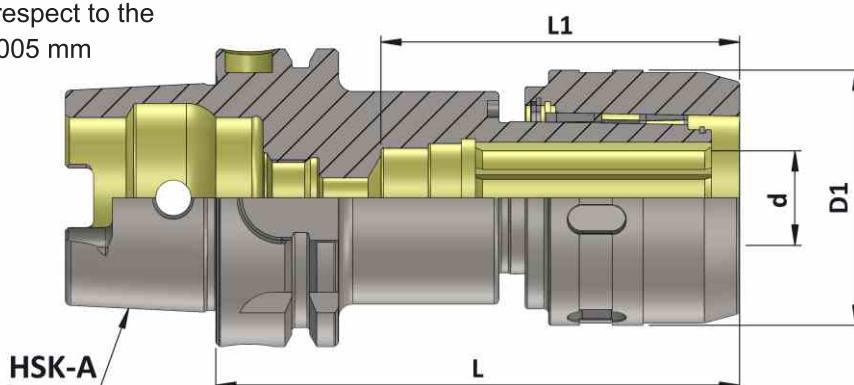
Accessories



For Reduction Sleeve (RS)
Ref. Page No. 242

Note: All Dimensions are in mm

Maximum Run out of the
Internal Dia with respect to the
External Taper 0.005 mm

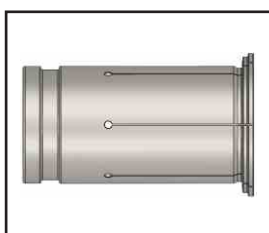


HSK-A (DIN 69893-1) (PMC)

(Balanced to 6.3 G 20000 RPM)

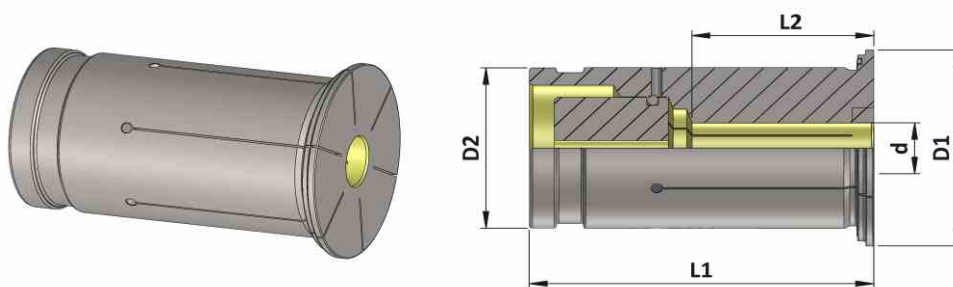
Item Name	Item Code	HSK-A	d	D1	L	L1
HSK-A 50 C20 100 AD/6.3G20000 SL	K10166445148114	50	20	54	100	70
HSK-A 63 C20 105 AD/6.3G20000 SL	K10167445152114	63	20	54	105	70
HSK-A 63 C32 130 AD/6.3G20000 SL	K10167446165114	63	32	72	130	100
HSK-A 100 C20 110 AD/6.3G20000 SL	K10168445156114	100	20	54	110	70
HSK-A 100 C32 135 AD/6.3G20000 SL	K10168446166114	100	32	72	135	100

Accessories



For Reduction Sleeve (RS)
Ref. Page No. 242

Note: All Dimensions are in mm



Reduction Sleeve (RS)

(Concentricity within 0.005 mm)

Item Name	Item Code	d	D1	D2	L1	L2
RS 20 X 3	K10106182301127	3	29	20	52.5	14
RS 20 X 4	K10106183301127	4	29	20	52.5	15
RS 20 X 5	K10106184301127	5	29	20	52.5	18
RS 20 X 6	K10106185301127	6	29	20	52.5	25
RS 20 X 7	K10106186301127	7	29	20	52.5	25
RS 20 X 8	K10106187301127	8	29	20	52.5	30
RS 20 X 9	K10106188301127	9	29	20	52.5	30
RS 20 X10	K10106189301127	10	29	20	52.5	33
RS 20 X11	K10106190301127	11	29	20	52.5	33
RS 20 X12	K10106191301127	12	29	20	52.5	34
RS 20 X13	K10106192301127	13	29	20	52.5	34
RS 20 X14	K10106193301127	14	29	20	52.5	34
RS 20 X15	K10106194301127	15	29	20	52.5	40
RS 20 X16	K10106195301127	16	29	20	52.5	40
RS 32 X 6	K10107185301127	6	39	32	63.5	25
RS 32 X 8	K10107187301127	8	39	32	63.5	25
RS 32 X10	K10107189301127	10	39	32	63.5	33
RS 32 X12	K10107191301127	12	39	32	63.5	34
RS 32 X14	K10107193301127	14	39	32	63.5	34
RS 32 X16	K10107195301127	16	39	32	63.5	40
RS 32 X18	K10107271301127	18	39	32	63.5	40
RS 32 X20	K10107196301127	20	39	32	63.5	40
RS 32 X25	K10107197301127	25	39	32	63.5	42

Note: All Dimensions are in mm